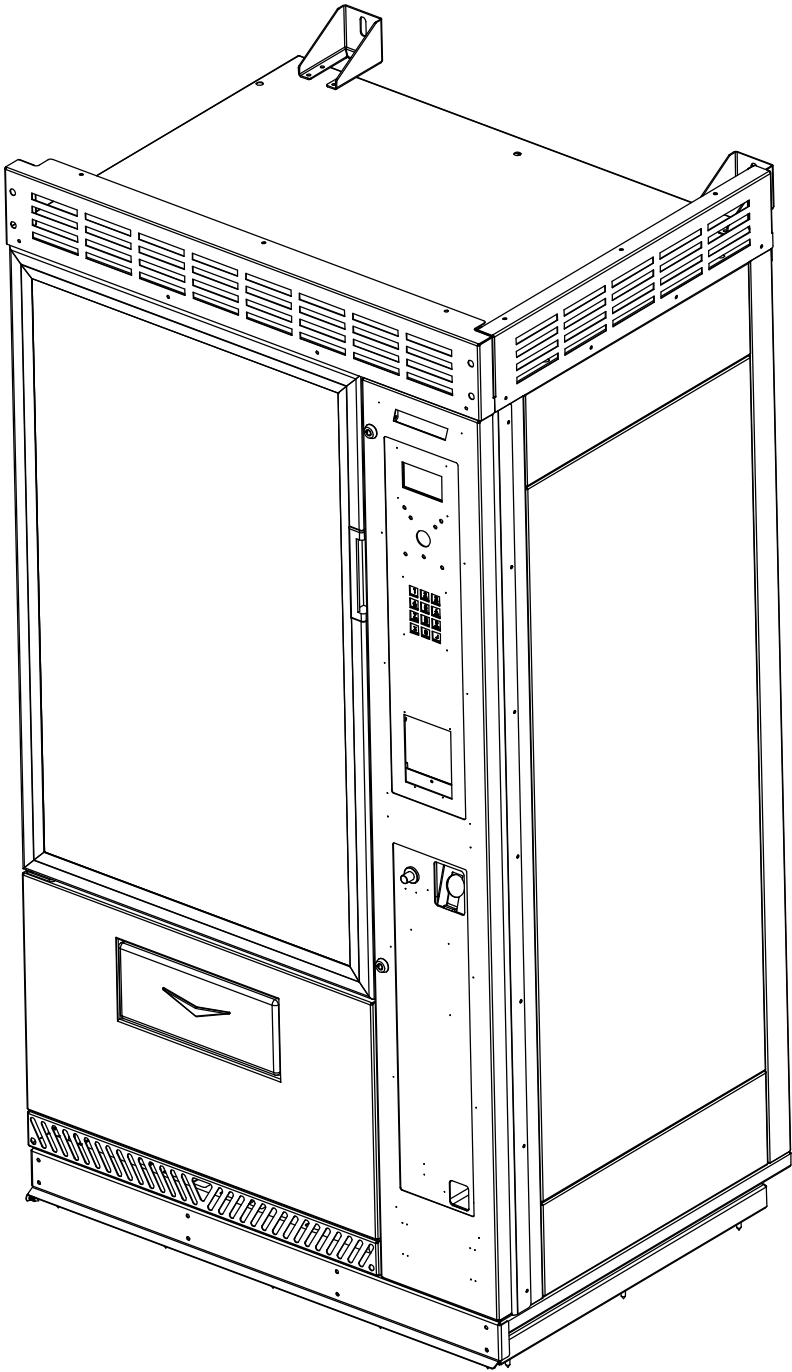
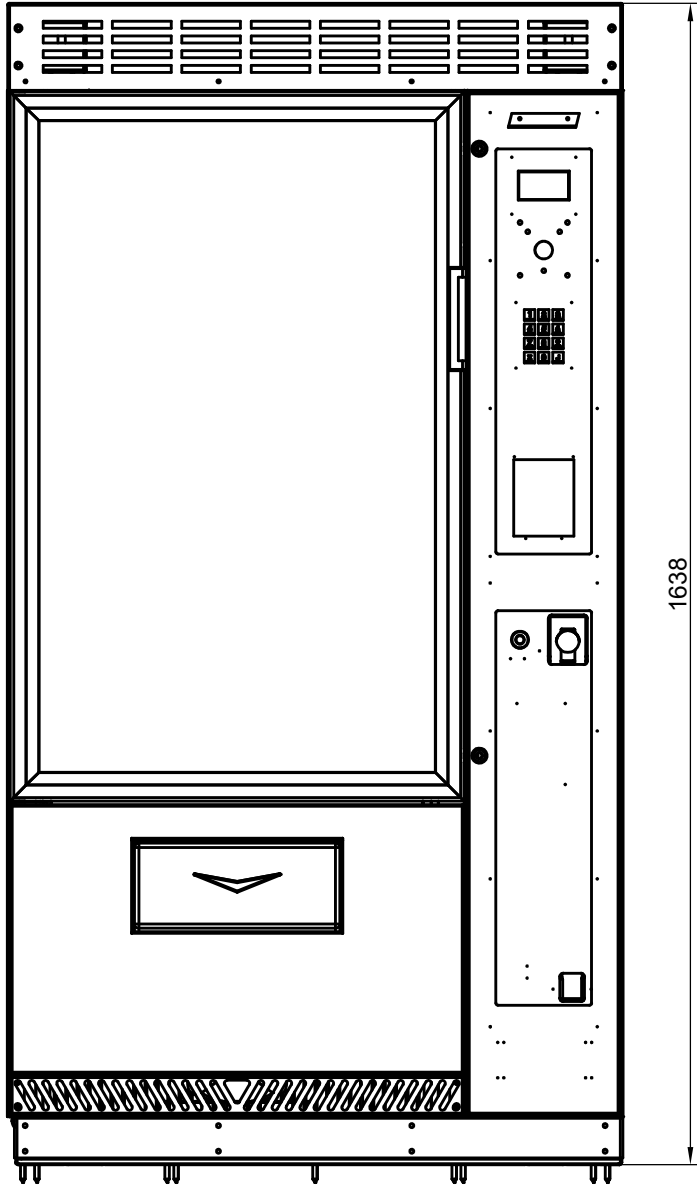
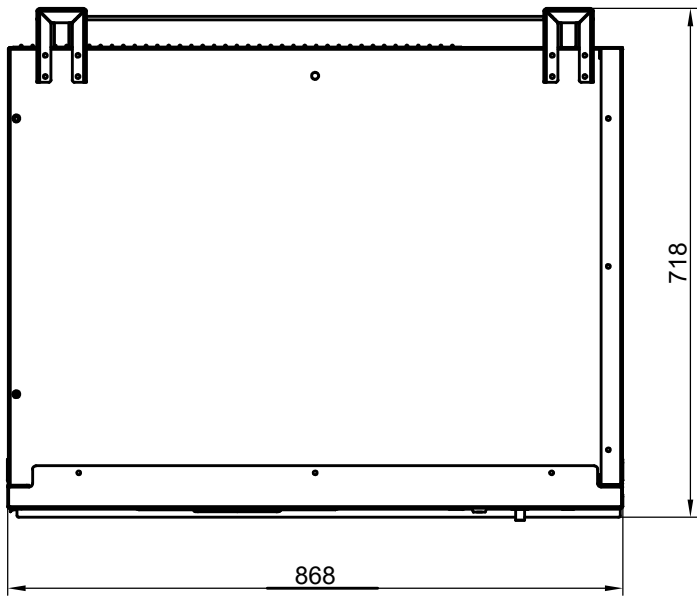


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ISO 13920 Welded Construction	ISO 2768 General Tolerances		
	ISO 12708 Steel Casting		
	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Isl.
	Nom. Size	Class	
ISO 2768 General Tolerances	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
ISO 13920 Welded Construction	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
ISO 2768 General Tolerances	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color					
	Modf. No	Modification Description			Date
					Sign



						718x868x1638							
Item No	Designation Name of Item			Qty.	Standard Code Identification No		Material		Dimension		Weight (Kg)		
	ISO 1302		ISO 8015		EN 22553		General Tol.		ISO 2768	f ☐	m ☐	H ☐	K ☐
	EN 15085-2 Certification Level				CL1 ☐	CL2 ☐	Weld Pro.	ISO 13920	A ☐	B ☐	E ☐	F ☐	
					CL3 ☐	CL4 ☐	Cast Steel	ISO 12708	Lm2 ☐	Lr2 ☐	Sm2 ☐	Sr2 ☐	
	Approved		P.Farina				Scale		TUVASAS Turkish Wagon Industry EM22.25.09.60003				
	Checked		L.Giovinazzo				1:10						
	Prepared		G.Mazzola										
			Vending Machine										
TYP	Date:01.04.2020		Parts List No:				Sheet: 1/1		Size:A2		Rev:00		